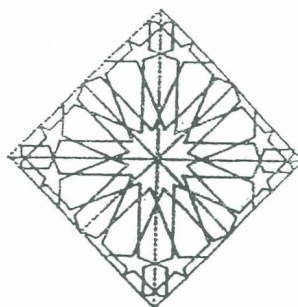




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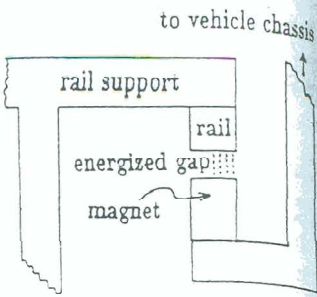


Fig.2 Boggie support

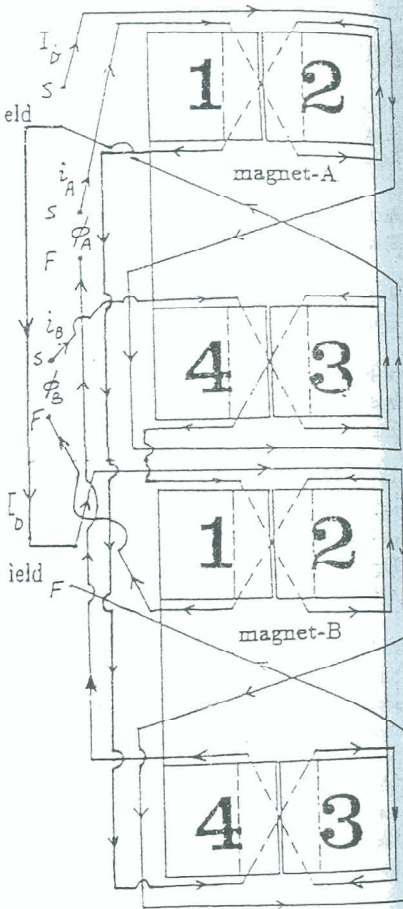


Fig.4 Coil connections for TLSMP



THE ACCELERATION CHARACTERISTICS OF A PAIR OF TRAPIZOIDAL LINEAR SYNCHRONOUS MOTORS AS COMPARED TO A ZIGZAG PAIR VERSION FOR MAGLEV APPLICATIONS

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ABSTRACT

The Zigzag Linear Synchronous Motor, ZLSM, is a machine that provides a combined lift and thrust for maglev vehicles. A maglev vehicle is a vehicle that is supported by magnetic attraction between controlled electromagnets fixed to its chassis and a pair of iron tracks. The magnet of ZLSM is U-shaped and acts as a two-pole machine in which each pole is split into two sub-poles. Each sub-pole is surrounded by a coil fed by an inverter such that the field could be distorted among the four sub-poles. The rail of the ZLSM is zigzag shaped and will move relative to the sub-poles to minimize reluctance, hence propulsion is obtained.

The ZLSM machine is unable to start itself at some standstill positions. This problem is solved by putting another ZLSM quarter of a cycle apart whereby each pair will start the other.

The ZLSM version was modified by changing the shape of the rail to a trapezoidal one, and hence obtaining a Trapizoidal Linear Synchronous Motor, TLSM. Although this motor is self-starting, it was found that putting a pair of them quarter of a cycle apart would improve some of its acceleration properties.

This paper describes in theory the acceleration characteristics of a two-pair TLSM machine that could be used for maglev transport utilizing integrated lift and thrust. It also compares the merits of a twin-pair to a single TLSM machine and to a twin-pair of ZLSM machines.

KEYWORDS

Zigzag; Trapezoidal; Linear; Synchronous; Machine; Maglev; Suspension; Propulsion; Transportation.

INTRODUCTION

The Zigzag Linear Synchronous Motor, ZLSM, is composed of the magnet shown in Fig. 1, within the maglev vehicle boggie shown in Fig. 2. This magnet is reacting against a zigzag shaped rail. The main poles of ZLSM are excited by field current through dc coils, which is controlled to sustain a constant gap, Z . Each of the main poles is split into two sub-poles. These are surrounded by inverter-fed ac coils distorting the field among the sub-poles, whereby propulsion is obtained.

McLean [1, 2] and West [1, 3] have found that a twin ZLSM pair will be necessary to enable self start. This Zigzag Linear Synchronous Motor Pair, ZLSMP, was found to have no second harmonic component in the field circuits when the two ZLSM machines were placed quarter of a cycle apart as shown in Fig. 3, with the coils connected as shown in Fig. 4.

For the same magnet, Al-Kasimi [4] have found that if a trapezoidally shaped rail was used instead of the zigzag one, then this Trapezoidal Linear Synchronous Motor, TLSM, is self-starting. Another feature, he found, is that the switching frequency of the inverters is half that required for ZLSM for same speed.

This paper proves that a twin TLSM pair placed quarter of a cycle apart as shown in Fig. 5 with the coils connected as shown in Fig. 6, will be advantageous for having pulsation-free acceleration characteristics. The resulting Trapezoidal Linear Synchronous Motor Pair, TLSMP, characteristics are compared to those of a single TLSM and to those of ZLSMP.

NOTATIONS

The symbols used in this paper are listed below:

- $\alpha_{hs}, \alpha'_{hs}$ horizontal steady acceleration relative to gravity in TLSM, ZLSM respectively
- $\alpha_{hsz}, \alpha'_{hsz}$ maximum horizontal steady acceleration relative to gravity in TLSM, ZLSM
- A sub-pole surface area
- A_i, A'_i energized area of sub-pole i in TLSM, ZLSM
- B_i, B'_i flux density over sub-pole i in TLSM, ZLSM
- E_X, E'_X open circuit induced voltage at phase X coil terminals in TLSM, ZLSM

- ϕ_k, ϕ'_k flux due to all sub-polar in
- F_h, F'_h horizontal thrust force in
- F_v, F'_v vertical lift force in TLSM
- I_D, I'_D current flowing in the field
- i_X, i'_X current flowing in phase X
- μ_0 permeability of air
- M_D, M'_D net dc mmf excitation of f
- \bar{M}_D, \bar{M}'_D optimum M_D, M'_D values i
- m_X, m'_X ac mmf of phase X armat
- m, m' peak values of ac mmf ex ZLSM
- \bar{m}, \bar{m}' optimum m, m' values for
- m_z, m'_z resultant mmf excitations
- N number of turns of ac coil
- N_D number of turns of dc coil
- p pole pitch
- θ, θ' phase angles of ac excitat
- $\bar{\theta}, \bar{\theta}'$ optimum phase angles at
- T, T' time period to complete c
- t time starting zero when r
- u speed of rail relative to m
- ω, ω' angular frequency of ac s
- W weight of supported bogg
- Z energized air gap

ASSUMPTIONS

For simplicity, the following assum

1. All sub-poles have the san

SM, is composed of the magnet shown in Fig. 2. This magnet is composed of main poles of ZLSM are excited by field windings to sustain a constant gap, Z . Each main pole is surrounded by inverter-fed sub-poles, whereby propulsion is obtained.

At a twin ZLSM pair will be necessary a Linear Synchronous Motor Pair, ZLSMP, was developed in the field circuits when the two main poles are apart as shown in Fig. 3, with the

It was found that if a trapezoidally shaped magnet is used in this Trapezoidal Linear Synchronous Motor, he found, is that the switching frequency required for ZLSM for same speed.

placed quarter of a cycle apart as shown in Fig. 6, will be advantageous for characteristics. The resulting Trapezoidal Linear Synchronous Motor characteristics are compared to those of a single

below:

acceleration relative to gravity in TLSM, ZLSM respectively

acceleration relative to gravity in TLSM, ZLSM

TLSM, ZLSM

TLSM, ZLSM

phase X coil terminals in TLSM, ZLSM

ϕ_k, ϕ'_k flux due to all sub-pole mmfs that leaves sub-pole k in TLSM, ZLSM

F_h, F'_h horizontal thrust force in TLSM, ZLSM

F_v, F'_v vertical lift force in TLSM, ZLSM

I_D, I'_D current flowing in the field of TLSM, ZLSM

i_X, i'_X current flowing in phase X ac coils of TLSM, ZLSM

μ_0 permeability of air

M_D, M'_D net dc mmf excitation of field winding per pole in TLSM, ZLSM

\bar{M}_D, \bar{M}'_D optimum M_D, M'_D values for maximum thrust in TLSM, ZLSM

m_X, m'_X ac mmf of phase X armature winding per sub-pole in TLSM, ZLSM

m, m' peak values of ac mmf excitation of any phase per sub-pole in TLSM, ZLSM

\bar{m}, \bar{m}' optimum m, m' values for maximum thrust in TLSM, ZLSM

m_j, m'_j resultant mmf excitations around sub-pole j in TLSM, ZLSM

N number of turns of ac coil around any sub-pole

N_D number of turns of dc coil around any pole

p pole pitch

θ, θ' phase angles of ac excitations in TLSM, ZLSM

$\bar{\theta}, \bar{\theta}'$ optimum phase angles at maximum thrust conditions in TLSM, ZLSM

T, T' time period to complete one cycle in TLSM, ZLSM

t time starting zero when rail completely links sub-poles 1 and 3

u speed of rail relative to magnet

ω, ω' angular frequency of ac supply in TLSM, ZLSM

W weight of supported boggie

Z energized air gap

ASSUMPTIONS

For simplicity, the following assumptions were made in the analysis to come.

1. All sub-poles have the same surface area, A , with identical ac coils around

them fed with sinusoidal ac current phase-locked to rail.

2. Width of slot in the main poles is negligible, and field mmf excitations of dc coils around them are constants.
3. Fringing, leakages, steel and copper losses, windage, friction and other drag forces are ignored.
4. Air gap, Z , is homogeneous at the sub-poles, and faces equal areas both at rail-surface above it and at magnet-pole-surface below it throughout motion.
5. The energized area per pole is composed of two portions. Each portion belongs to one of the two adjacent sub-poles within the main pole and is assumed to vary sinusoidally between zero and A .
6. The motor does no rotation and it has constant speed, u , relative to the track; which is assumed rigid.
7. The motor force is composed of two components only, namely, along gravity line and along direction of motion. Although some force component in the third direction is exerted, it will be ignored.
8. Flux linkage for any ac coil varies sinusoidally between a minimum of zero when its sub-pole is fully uncoupled to rail and a maximum when its sub-pole is fully coupled to rail.

THEORETICAL ANALYSIS OF TLSMP PERFORMANCE

When the rail of TLSMP moves in the direction indicated in Fig. 5, Al-Kasimi [4, 5] found that the flux linkages of ac coils per magnet vary in-phase for adjacent sub-poles and so can be series-connected forming one phase. This phase is in quadrature to the other phase of the opposing sub-poles. The period and angular frequency of these variations are given respectively by: $T = 4p/u$ and $\omega = \pi u/2p$.

This illustrates the connections shown in Fig. 6, per motor. Note that in each motor, phase-A leads phase-B by a quarter of a cycle; and that the dc coils are connected so as to build constructive flux components. Hence, then:

$$M_D = N_D I_D,$$

$$m_A(t) = N i_A(t) = m \cos(\omega t + \theta) \quad \& \quad m_B(t) = N i_B(t) = m \sin(\omega t + \theta);$$

and assuming positive sense when forcing flux to leave the sub-poles of motor-A, then:

$$\begin{aligned} m_1(t) &= -M_D - m_A(t), & m_2(t) &= -M_D + m_A(t), \\ m_3(t) &= +M_D + m_B(t) \quad \& \quad m_4(t) &= +M_D - m_B(t). \end{aligned}$$

The energized areas of motor-A are approximated to:

$$\begin{aligned} A_1(t) &= (A/2) [1 - \cos(\omega t + \pi/4)], & A_2(t) &= (A/2) [1 - \cos(\omega t + \pi/4)], \\ A_3(t) &= (A/2) [1 + \cos(\omega t - \pi/4)] \quad \& \quad A_4(t) &= (A/2) [1 - \cos(\omega t - \pi/4)]. \end{aligned}$$

The fluxes of motor-A are given [5], using

$$\begin{aligned} \phi_1(t) &= -\mu_0 A_1 [2M_D + 2m_A + \\ \phi_2(t) &= -\mu_0 A_2 [2M_D \\ \phi_3(t) &= +\mu_0 A_3 [2M_D + 2m_B - \\ \phi_4(t) &= +\mu_0 A_4 [2M_D - 2m_B - \end{aligned}$$

From the above equations, the sub-polar fluxes

$$\begin{aligned} B_1(t) &= \phi_1(t)/A_1(t) = -\mu_0 [2M_D + 2 \\ B_2(t) &= \phi_2(t)/A_2(t) = -\mu_0 [2M_D - 2 \\ B_3(t) &= \phi_3(t)/A_3(t) = +\mu_0 [2M_D + 2 \\ B_4(t) &= \phi_4(t)/A_4(t) = +\mu_0 [2M_D - 2 \end{aligned}$$

The TLSM A lift force, F_{v_A} , is given [5] by

$$F_{v_A}(t) = \mu_0 A [8M_D^2 + 3m^2 + 8M_D m \cos 2\theta]$$

Hence, the lift force, F_{v_A} , of TLSM-A is constant which is partially supporting the boggie weight W pulsating at four times the synchronous frequency. This pulsating force can be neutralized by that of motor-B.

The time-shift is obtained by displacing the fluxes as shown in Fig. 5. This is seen to give a force which will not contribute to neutralizing the pulsating force at four times the synchronous frequency.

On the other hand, the θ -shift is obtained by displacing the fluxes of motor-B to the two-phase inverter supply. This θ -shift must be quarter of a cycle as shown in Fig. 6.

Hence, the TLSM-B lift force, F_{v_B} , is obtained as

$$F_{v_B}(t) = \mu_0 A [8M_D^2 + 3m^2 + 8M_D m \cos 2\theta]$$

Hence, the TLSMP lift force, F_v , of the motor-B actively lifts the boggie weight, W , by

$$F_v(t) = F_{v_A}(t) + F_{v_B}(t) = W = \mu_0 A [8M_D^2 + 3m^2 + 8M_D m \cos 2\theta]$$

The open circuit induced voltages at ac terminals are found to be:

$$\begin{aligned} E_A(t) &= -\mu_0 \omega A M_D \sin \omega t \\ E_B(t) &= -\mu_0 \omega A M_D \cos \omega t \end{aligned}$$

The TLSM-A thrust force, F_{h_A} , can be expressed as

$$F_{h_A} = (E_A i_A + E_B i_B)/u = \mu_0 A [8M_D^2 + 3m^2 + 8M_D m \cos 2\theta]$$

urrent phase-locked to rail.

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stants.

copper losses, windage, friction and other

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PERFORMANCE

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$I_D I_D$,

$$m_B(t) = N i_B(t) = m \sin(\omega t + \theta);$$

flux to leave the sub-poles of motor-A,

$$m_2(t) = -M_D + m_A(t),$$

$$m_4(t) = +M_D - m_B(t).$$

imated to:

$$A_2(t) = (A/2) [1 - \cos(\omega t + \pi/4)],$$

$$A_4(t) = (A/2) [1 - \cos(\omega t - \pi/4)].$$

The fluxes of motor-A are given [5], using superposition, as:

$$\phi_1(t) = -\mu_0 A_1 [2M_D + 2m_A + m \sin(2\omega t + \theta - \pi/4)]/2Z,$$

$$\phi_2(t) = -\mu_0 A_2 [2M_D - 2m_A + m \sin(2\omega t + \theta - \pi/4)]/2Z,$$

$$\phi_3(t) = +\mu_0 A_3 [2M_D + 2m_B - m \sin(2\omega t + \theta - \pi/4)]/2Z \&$$

$$\phi_4(t) = +\mu_0 A_4 [2M_D - 2m_B - m \sin(2\omega t + \theta - \pi/4)]/2Z.$$

From the above equations, the sub-polar flux densities are found for motor-A as:

$$B_1(t) = \phi_1(t)/A_1(t) = -\mu_0 [2M_D + 2m_A + m \sin(2\omega t + \theta - \pi/4)]/2Z,$$

$$B_2(t) = \phi_2(t)/A_2(t) = -\mu_0 [2M_D - 2m_A + m \sin(2\omega t + \theta - \pi/4)]/2Z,$$

$$B_3(t) = \phi_3(t)/A_3(t) = +\mu_0 [2M_D + 2m_B - m \sin(2\omega t + \theta - \pi/4)]/2Z \&$$

$$B_4(t) = \phi_4(t)/A_4(t) = +\mu_0 [2M_D - 2m_B - m \sin(2\omega t + \theta - \pi/4)]/2Z.$$

The TLSM-A lift force, F_{vA} , is given [6] by:

$$F_{vA}(t) = \mu_0 A [8M_D^2 + 3m^2 + 8M_D m \cos(\theta - \pi/4) + m^2 \sin(4\omega t + 2\theta)]/8Z^2. \quad (1)$$

Hence, the lift force, F_{vA} , of TLSM-A is composed of two components: one steady which is partially supporting the boggie weight, W , via field control; and the other pulsating at four times the synchronous frequency. This pulsating component of motor-A can be neutralized by that of motor-B by properly shifting both t and θ of motor-B.

The time-shift is obtained by displacing both motors apart which was chosen to be as shown in Fig. 6. This is seen to give half-cycle time-shift for motor-B and will not contribute to neutralizing the pulsating component since it operates at four times the synchronous frequency.

On the other hand, the θ -shift is obtained by carefully connecting the two phases of motor-B to the two-phase inverter supply. For neutralizing the pulsating component, θ -shift must be quarter cycle. This was obtained by the connections shown in Fig. 6.

Hence, the TLSM-B lift force, F_{vB} , is obtained as:

$$F_{vB}(t) = \mu_0 A [8M_D^2 + 3m^2 + 8M_D m \cos(\theta + \pi/4) - m^2 \sin(4\omega t + 2\theta)]/8Z^2.$$

Hence, the TLSM lift force, F_v , of the twin pair has only steady component that lifts the boggie weight, W , actively by field control. This force is given by:

$$F_v(t) = F_{vA}(t) + F_{vB}(t) = W = \mu_0 A (16M_D^2 + 6m^2 + 8\sqrt{2}M_D m \cos\theta)/8Z^2. \quad (2)$$

The open circuit induced voltages at ac terminals of motor-A in Fig. 6 can be found to be:

$$E_A(t) = -\mu_0 \omega A M_D N \sin(\omega t + \pi/4)/Z \&$$

$$E_B(t) = -\mu_0 \omega A M_D N \sin(\omega t - \pi/4)/Z.$$

The TLSM-A thrust force, F_{hA} , can be obtained using the energy principle as:

$$F_{hA} = (E_A i_A + E_B i_B)/u = \mu_0 \pi A M_D m \sin(\theta - \pi/4)/(2p Z). \quad (3)$$

Likewise, the TLSM-B thrust force, F_{h_B} , can be found using the above shifts as:

$$F_{h_B} = \mu_0 \pi A M_D m \sin(\theta + \pi/4) / (2pZ).$$

Hence, the TLSMP thrust force, F_h , of the twin pair is:

$$F_h = F_{h_A} + F_{h_B} = \mu_0 \pi A M_D m \sin\theta / (\sqrt{2}pZ).$$

The steady thrusting acceleration, α_{hs} , relative to gravity could, hence, be obtained as:

$$\alpha_{hs}(\theta, m) = \mu_0 \pi A M_D(\theta, m) m \sin\theta / (\sqrt{2}pWZ); \quad (4)$$

where $M_D(\theta, m)$ is an implicit function of θ and m given in eq. (2).

The maximum of $\alpha_{hs}(\theta, m)$ for a given θ occurs at $\bar{M}_D(\theta)$ and $\bar{m}(\theta)$. This could be found using eqs. (2) and (4) to give:

$$\begin{aligned} \bar{M}_D(\theta) &= M \sqrt{\frac{\theta \bar{m}(\theta)}{2W}} = \sqrt{0.375} \bar{m}(\theta), \\ \bar{m}(\theta) &= Z \sqrt{\frac{\mu_0 A (3 + \sqrt{3} \cos\theta)}{2W}} \& \\ \alpha_{hs}(\theta) &= (\pi Z/p) \cdot \frac{\sin\theta}{2(\sqrt{3} + \cos\theta)}. \end{aligned} \quad (5)$$

On the other hand; the maximum value, α_{hsz} , of $\alpha_{hs}(\theta)$ occurs at $\bar{\theta}$, found as:

$$\bar{\theta} = \pm[\pi - \cos^{-1}\sqrt{(1/3)}].$$

This would give:

$$\begin{aligned} \bar{m} &= Z \sqrt{W/(\mu_0 A)}, \\ \bar{M}_D &= Z \sqrt{0.375 W/(\mu_0 A)} \& \\ \alpha_{hsz} &= |\alpha_{hs}(\bar{\theta})| = (\pi Z/p) \sqrt{0.125}. \end{aligned}$$

REVIEW ANALYSIS OF TLSM PERFORMANCE

Two schemes of TLSM performances are possible for comparison: scheme-A where one TLSM-A lifts the whole weight; and scheme-3 where two TLSM-A lift the whole weight or equivalently one TLSM-A lifts half the weight.

The expressions for F_v and F_h in both schemes are identical to those given in eqs. (1) and (3) for F_{v_A} and F_{h_A} respectively. Hence, in a similar treatment to that of TLSMP, both schemes have identical expressions for maximum steady thrusting acceleration at any given θ . This occurs at the same ratio given in eq. (5) between $\bar{M}_D(\theta)$ and $\bar{m}(\theta)$. The value of 6 that gives acceleration was found to be:

$$\bar{\theta} = \pi/4 \pm [\pi - \cos^{-1}\sqrt{(2/3)}]$$

giving a maximum of:

$$\alpha_{hsz} = (\pi Z/p) \sqrt{0.5}.$$

This corresponds to the following values respectively:

$$\begin{aligned} \bar{m} &= 2Z \sqrt{W/(\mu_0 A)}, \\ \bar{M}_D &= Z \sqrt{1.5 W/(\mu_0 A)} \& \end{aligned}$$

REVIEW ANALYSIS OF ZLSMP PER

When the rad of ZLSMP moves in the di that the flux linkages of ac coils for 1 and hence can be series-connected for frequency of these variations are given r This illustrates the connections shown i

With treatment similar to that of TLSM are obtained for ZLSMP:

$$\begin{aligned} m'_1(t) &= -m'_3(t) = -M'_D - m'_A(t), \\ M'_D &= N_D I'_D, \\ A'_1(t) &= (A/2) [1 + \cos(\omega' t)], \\ A'_3(t) &= A'_1(t), \\ \phi'_1(t) &= -\mu_0 A'_1 (M'_D + m'_A) / Z, \\ \phi'_3(t) &= -\phi'_1(t), \\ B'_1(t) &= -\mu_0 (M'_D + m'_A) / Z, \\ B'_3(t) &= -B'_1(t) \& \end{aligned}$$

Hence, the ZLSM-A lift force is given !

$$F'_{v_A}(t) = \mu_0 A [2 M'^2_D + m'^2 + 2 M'_D m' + m'^2 \cos(\omega' t)]$$

This is composed of two components: the boggie weight, W , via field cont synchronous frequency. This pulsating by that of motor-B by properly shiftin

The time-shift is obtained by displacin be as shown in Fig. 3. This is seen to and will neutralize the pulsating com frequency; provided the θ' -shift is ma another phase in quadrature-lag to t supply is required, where:

$$m'_B(t) = N'_B i$$

This explains the ZLSMP connections

found using the above shifts as:

$$r/4)/(2pZ).$$

pair is:

$$\sin\theta/(\sqrt{2}pZ).$$

gravity could, hence, be obtained

$$\sin\theta/(\sqrt{2}pWZ); \quad (4)$$

m given in eq. (2).

at $\bar{M}_D(\theta)$ and $\bar{m}(\theta)$. This could

$$\sqrt{0.375} \bar{m}(\theta), \quad (5)$$

$$\frac{\pi\theta}{3 \cos\theta} \&$$

$$\frac{\pi\theta}{t \cos\theta}$$

of $\alpha_{hs}(\theta)$ occurs at $\bar{\theta}$, found as:

$$\left(\frac{1}{3}\right).$$

$$\mu_0 A) \&$$

$$/p) \sqrt{0.125}.$$

LANCE

ible for comparison: scheme-A where
heme-B where two TLSP-A lift the
fts half the weight.

ies are identical to those given in eqs.
nce, in a similar treatment to that of
ssions for maximum steady thrusting
at the same ratio given in eq. (5)
that gives maximum steady thrusting

$$s^{-1} \sqrt{(2/3)},$$

$$p) \sqrt{0.5}.$$

This corresponds to the following values of \bar{m} and \bar{M}_D for scheme-A and scheme-B respectively:

$$\begin{aligned} \bar{m} &= 2Z \sqrt{W/(\mu_0 A)}, & \bar{m} &= Z \sqrt{2W/(\mu_0 A)}, \\ \bar{M}_D &= Z \sqrt{1.5W/(\mu_0 A)} \& \bar{M}_D &= Z \sqrt{0.75W/(\mu_0 A)}. \end{aligned}$$

REVIEW ANALYSIS OF ZLSMP PERFORMANCE

When the rail of ZLSMP moves in the direction indicated in Fig. 3, West [3] found that the flux linkages of ac coils for magnet-A vary in-phase for all sub-poles and hence can be series-connected forming one phase. The period and angular frequency of these variations are given respectively by: $T' = 2p/u$ and $\omega' = \pi u/p$. This illustrates the connections shown in Fig. 4 for motor-A.

With treatment similar to that of TLSP, the following corresponding expressions are obtained for ZLSMP:

$$\begin{aligned} m'_1(t) &= -m'_3(t) = -M'_D - m'_A(t), & m'_2(t) &= -m'_4(t) = -M'_D + m'_A(t), \\ M'_D &= N_D I'_D, & m'_A(t) &= N i'_A(t) = m' \cos(\omega' t + \theta'), \\ A'_1(t) &= (A/2) [1 + \cos(\omega' t)], & A'_2(t) &= (A/2) [1 - \cos(\omega' t)], \\ A'_3(t) &= A'_1(t), & A'_4(t) &= A'_2(t), \\ \phi'_1(t) &= -\mu_0 A'_1 (M'_D + m'_A)/Z, & \phi'_2(t) &= -\mu_0 A'_2 (M'_D - m'_A)/Z, \\ \phi'_3(t) &= -\phi'_1(t), & \phi'_4(t) &= -\phi'_2(t), \\ B'_1(t) &= -\mu_0 (M'_D + m'_A)/Z, & B'_2(t) &= -\mu_0 (M'_D - m'_A)/Z, \\ B'_3(t) &= -B'_1(t) \& B'_4(t) &= -B'_2(t). \end{aligned}$$

Hence, the ZLSM-A lift force is given [3] as:

$$\begin{aligned} F'_{sa}(t) &= \mu_0 A [2 \bar{M}_D'^2 + m'^2 + 2 \bar{M}_D' m' \cos\theta' \\ &\quad + m'^2 \cos(2\omega' t + 2\theta') + 2 \bar{M}_D' m' \cos(2\omega' t + \theta')] / 2Z^2. \end{aligned}$$

This is composed of two components: one steady which is partially supporting the boggie weight, W , via field control; and the other pulsating at twice the synchronous frequency. This pulsating component of motor-A can be neutralized by that of motor-B by properly shifting both t and θ' of motor-B.

The time-shift is obtained by displacing both motors apart which was chosen [3] to be as shown in Fig. 3. This is seen to give quarter-cycle time-shift lag for motor-B and will neutralize the pulsating component operating at twice the synchronous frequency; provided the θ' -shift is maintained at zero. This would involve using another phase in quadrature-lag to the first one. Hence, a two-phase inverter supply is required, where:

$$m'_B(t) = N i'_B(t) = m' \sin(\omega' t + \theta').$$

This explains the ZLSMP connections shown in Fig. 4.

Hence, the ZLSMP lift force, F'_v , of the twin pair has only steady component that the boggie weight, W , actively by field control. This force is given by:

$$F'_v(t) = F'_{v_A} + F'_{v_B} = W = \mu_0 A (2 M_D'^2 + m'^2 + 2 M_D' m' \cos \theta') / Z^2. \quad (6)$$

The open circuit induced voltage at ac terminals of motor-A in Fig. 4 can be found [3] to be:

$$E'_A(t) = -2\mu_0 \omega' A M_D' N \sin(\omega' t) / Z$$

This leads to:

$$F'_{h_A}(t) = \mu_0 \pi A M_D' m' [\sin \theta' - \sin(2\omega' t + \theta')] / (pZ).$$

Likewise, the ZLSM-B thrust force, F'_{h_B} , can be found using the above shifts as:

$$F'_{h_B}(t) = \mu_0 \pi A M_D' m' [\sin \theta' + \sin(2\omega' t + \theta')] / (pZ).$$

Hence, the ZLSMP thrust force, F'_h , of the twin pair is:

$$F'_h = F'_{h_A} + F'_{h_B} = 2 \mu_0 \pi A M_D' m' \sin \theta' / (pZ).$$

The steady thrusting acceleration, α'_{hs} , relative to gravity could, hence, be obtained as:

$$\alpha'_{hs}(\theta', m') = 2 \mu_0 \pi A M_D'(\theta', m') m' \sin \theta' / (pWZ), \quad (7)$$

where $\overline{M}_D'(\theta', m')$ is an implicit function of θ' and m' given in eq. (6).

The maximum of $\alpha'_{hs}(\theta', m')$ for a given θ' occurs at: $\overline{m}'(\theta')$. This could be found using eqs. (6) and (7) to give:

$$\begin{aligned} &= \overline{m}'(\theta') \sqrt{0.5}, \\ \overline{m}'(\theta') &= Z \sqrt{\frac{\sqrt{2} W}{\mu_0 A (\sqrt{2} + \cos \theta')}} \& \\ \alpha'_{hs}(\theta') &= (\pi Z/p) \cdot \frac{\sin \theta'}{\sqrt{2} + \cos \theta'} \end{aligned}$$

On the other hand, the maximum of $\alpha'_{hs}(\theta')$ occurs at $\overline{\theta}'$, found as:

$$\overline{\theta}' = \pm 3\pi/4,$$

would give maximum value, α'_{hsx} , for α'_{hs} as:

$$\alpha'_{hsx} = |\alpha'_{hs}(\overline{\theta}')| = \pi Z/p$$

at:

$$\begin{aligned} \overline{m}' &= Z \sqrt{2W/(\mu_0 A)} \& \\ \overline{M}_D' &= Z \sqrt{W/(\mu_0 A)}. \end{aligned}$$

CHARACTERISTICAL MERITS A

The TLSMP, TLSM and ZLSMP starters. For the same speed, the first and the third. Their maximum thrusting ($\pi Z/p$) are: $\sqrt{0.125}$, $\sqrt{0.5}$ and 1 r in terms of $Z \sqrt{W/(\mu_0 A)}$ of: $\sqrt{0.125}$ scheme-A, TLSM scheme-B and ZLSMP scheme-C. These machines have pulsation-free propulsive thrust, whereas both TLSM and ZLSMP have pulsation-free lift, whereas both TLSM and ZLSMP have pulsation-free propulsive thrust. The magnitude of these pul-

CONCLUSION

For same speed, TLSMP and TLSM operate at half the switching frequency and half the accelerations.

On the other hand, TLSMP is admissible with the price of less radiation and less excitation of both field and armature in TLSMP exercises a braking effect.

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The twin pair has only steady component that is under field control. This force is given by:

$$1/2 (2 M_D'^2 + m'^2 + 2 M_D' m' \cos \theta') / Z^2 \quad (6)$$

ac terminals of motor-A in Fig. 4 can be

$$A M_D' N \sin(\omega' t) / Z.$$

$$\sin \theta' - \sin(2\omega' t + \theta') / (pZ).$$

can be found using the above results as:

$$\sin \theta' + \sin(2\omega' t + \theta') / (pZ).$$

the twin pair is:

$$\pi A M_D' m' \sin \theta' / (pZ).$$

relative to gravity could, hence, be obtained

$$(\theta', m') m' \sin \theta' / (pWZ), \quad (7)$$

of θ' and m' given in eq. (6).

occurs at: $\bar{m}'(\theta')$. This could be found

$$\frac{0.5}{\frac{\sqrt{2}W}{(\sqrt{2} + \cos \theta')} \& \frac{\sin \theta'}{(\sqrt{2} + \cos \theta')}}.$$

occurs at $\bar{\theta}'$, found as:

$$1/4, \quad \text{as:} \quad = \pi Z/p,$$

$$\frac{(\mu_0 A) \&}{\mu_0 A}.$$

CHARACTERISTICAL MERITS AMONG TLSMP, TLSM AND ZLSMP

The TLSMP, TLSM and ZLSMP are two-phase linear machines that need no starters. For the same speed, the first two run at half the switching frequency of the third. Their maximum thrusting accelerations relative to gravity in terms of $(\pi Z/p)$ are: $\sqrt{0.125}$, $\sqrt{0.5}$ and 1 respectively. These occur at field excitations in terms of $Z \sqrt{W/(\mu_0 A)}$ of: $\sqrt{0.375}$, $\sqrt{1.5}$, $\sqrt{0.75}$ and 1 for TLSMP, TLSM scheme-A, TLSM scheme-B and ZLSMP respectively. The corresponding armature excitations in terms of $Z \sqrt{W/(\mu_0 A)}$ are: 1, 2, $\sqrt{2}$ and $\sqrt{2}$ respectively. All machines have pulsation-free propulsion. Furthermore, TLSMP and ZLSMP have pulsation-free lift, whereas both TLSM schemes have lift pulsations at fourth harmonic. The magnitude of these pulsations relative to gravity is one half.

CONCLUSION

For same speed, TLSMP and TLSM are advantageous over ZLSMP in that they operate at half the switching frequency; with the price of less rating for propulsive accelerations.

On the other hand, TLSMP is advantageous over TLSM in that it has no lift pulsation; with the price of less rating for propulsive acceleration and consequently less excitation of both field and armature. This is because each of the twin motors in TLSMP exercises a braking effect on the other.

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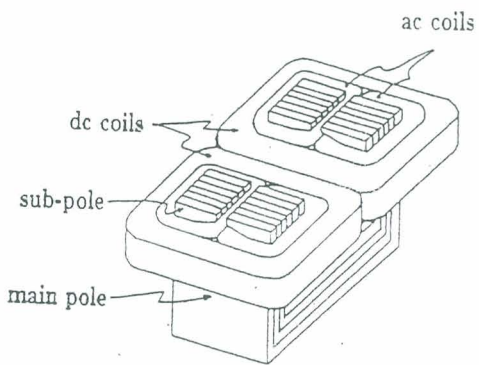


Fig.1 Magnet

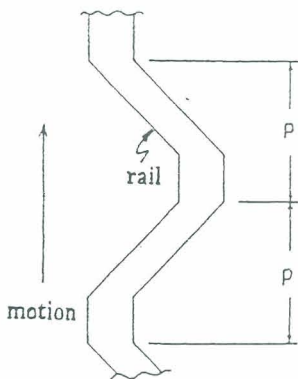
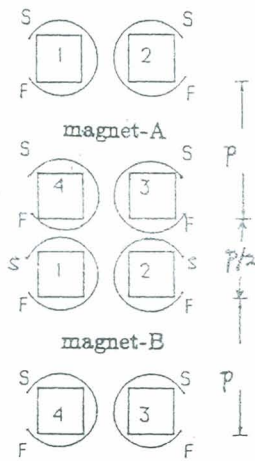


Fig.3 Rail of ZLSMP

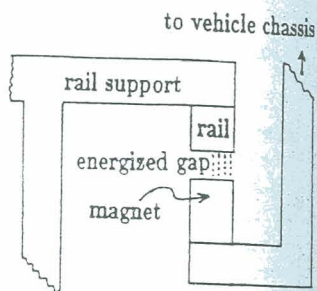


Fig.2 Boggie support

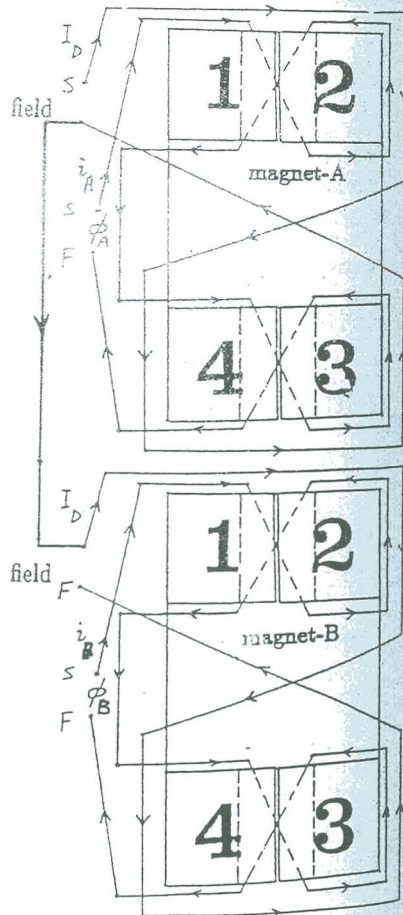


Fig.4 Coil connections for ZLSMP

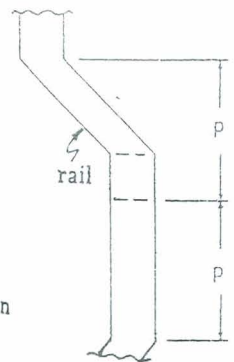
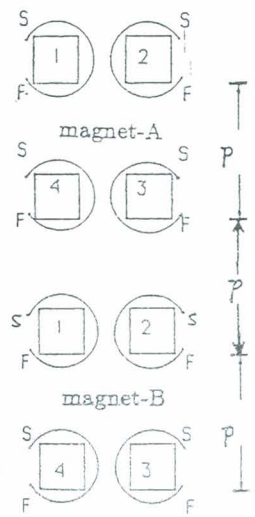


Fig.5 Rail of TLSMP

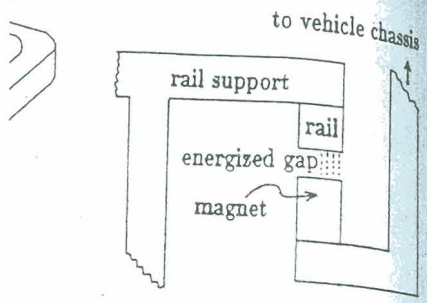


Fig.2 Boggie support

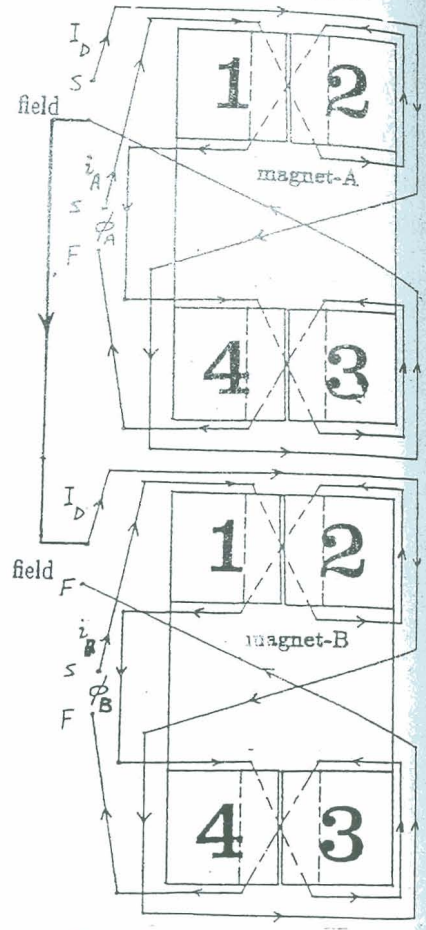


Fig.4 Coil connections for ZLSMP

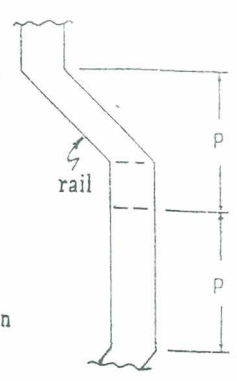
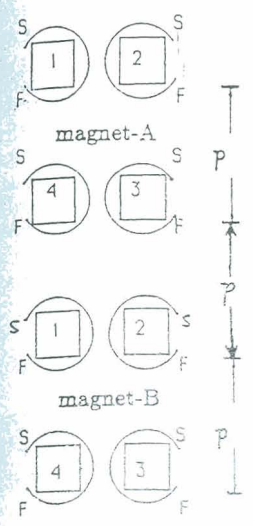


Fig.5 Rail of TLSMP

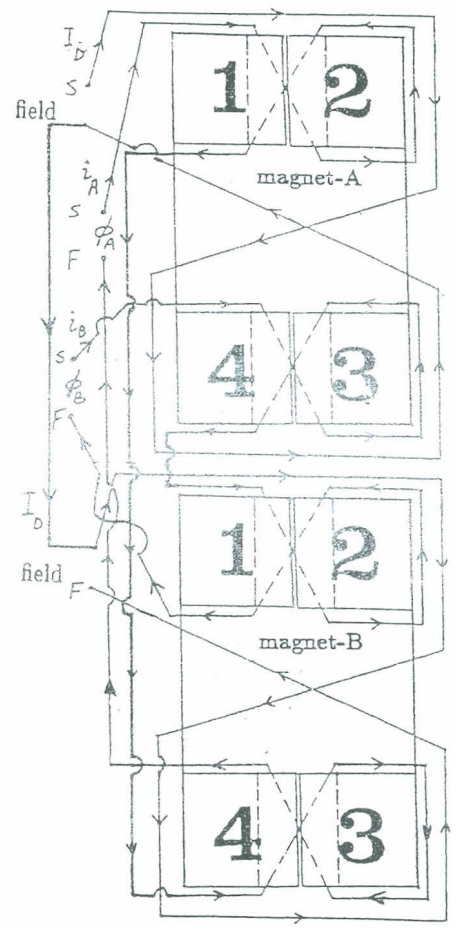


Fig.6 Coil connections for TLSMP